

30. (New.) The process of claim 27 wherein the two stage drawing comprises (a) a first stage drawing at room temperature and (b) the remaining drawing with the fiber immersed in a heated water spray.

31. (New.) The process of claim 1 wherein the drawing is carried out using single-stage drawing.

32. (New.) The process of claim 31 wherein tension and a water spray are applied to the drawn filament after drawing.

33. (New.) The process of claim 26 wherein the drawing is carried out using a draw ratio of about 1.25 - about 4.

34.. (New.) The process of claim 30 wherein the drawing is carried out using a draw ratio of about 1.25 - about 4.

35. (New.) The process of claim 30 wherein the relaxation is at less than 100°C.

36. (New.) The process of claim 35 which is carried out without an anneal step after drawing and before crimping and relaxing.

37. (New.) The process of claim 14 wherein the relaxation is at 60°C to less than 100°C and the relaxation comprises passing the filaments through an oven at a rate of 50-200 yards/minute for 6-20 minutes.

38. (New.) The process of claim 14 wherein the relaxation is at less than 80°C.

39. (New.) The process of claim 14 which is carried out without an anneal step after drawing and before crimping and relaxing.

40. (New.) The process of claim 38 which is carried out without an anneal step after drawing and before crimping and relaxing.

41. (New.) The process of claim 40 wherein the drawing is carried out using two-stage drawing comprising (a) a first stage drawing at room temperature and (b) the remaining drawing with the fiber immersed in atmospheric steam set to 90-100°C; wherein 80-90% of the total draw is done in the first stage and 10-20% of the drawing is done in the remaining drawing; wherein the drawing is carried out using a draw ratio of about 1.25 - about 4; wherein the relaxation is at 60°C or above and comprises passing the filaments through an oven at a rate of 50-200 yards/minute for 6-20 minutes.

42. (New.) The process of claim 40 wherein the drawing is carried out using two-stage drawing comprising (a) a first stage drawing at room temperature and (b) the remaining drawing with the fiber immersed in a heated water spray, and wherein the drawing is carried out using a draw ratio of about 1.25 - about 4.

43. (New.) The process of claim 40 wherein the drawing is carried out using single-stage drawing, wherein tension and a water spray are applied to the drawn filament after drawing, and wherein the drawing is carried out using a draw ratio of about 1.25 - about 4.